

H=55

H=60

H=65

500 mm

1000 mm

1100 mm

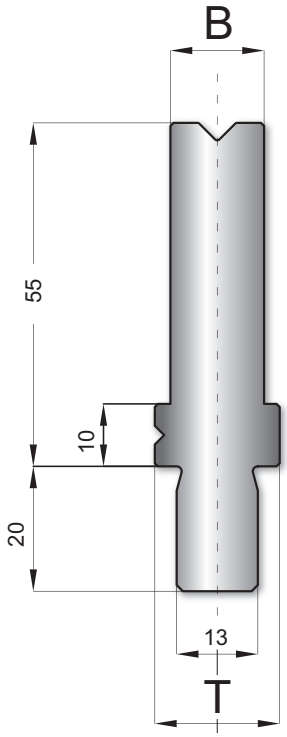
Yellow Line

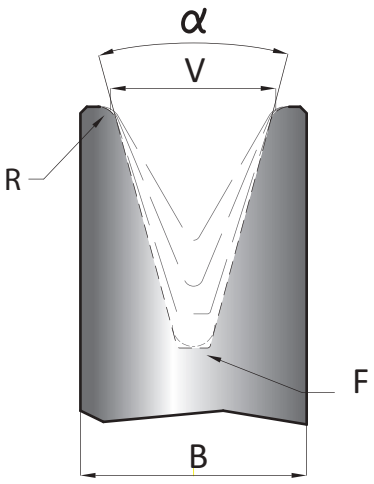
90°	V	R	H	B	T	F	T/mt	Mt
24.001	6	0,4	55	15	20	R 0,5	100	I
24.002	8	0,5	55	15	20	R 0,5	100	I
24.003	10	1,0	55	20	20	R 0,5	100	I
24.005	12	1,5	55	20	20	R 0,5	100	I
24.007	16	2,0	55	30	30	R 0,5	100	I

88°	V	R	H	B	T	F	T/mt	Mt
24.004	10	1,0	55	20	20	R 0,5	100	I
24.006	12	1,5	55	20	20	R 0,5	100	I
24.008	16	2,0	55	30	30	R 0,5	100	I
24.009	20	2,0	55	30	30	R 0,5	100	I
24.010	24	3,0	55	40	40	R 0,5	100	I

85°	V	R	H	B	T	F	T/mt	Mt
24.011	32	4,0	55	50	50	R 3,0	100	I
24.012	40	4,0	55	55	55	R 4,0	100	I

80°	V
2.10.217	16
2.10.218	20
2.10.219	24
2.10.220	30
2.10.221	35
2.10.222	40
2.10.223	50
2.10.224	60





Legende - Legend	Technik - technique
F = Nutgrund - ground of the groove	
R = radius	
P = flach - flat	

60°	V	R	H	B	T	F	T/mt	Mt
2.10.211	16							
2.10.212	20							
2.10.213	24							
2.10.214	30							
2.10.215	35							
24.040	40	5,0	55	55	55	R 5,0	100	I
24.050	50	5,0	55	70	70	P 15,0	100	I
24.060	60	7,0	65	80	80	P 15,0	100	I

	α	V	R	H	B	T	F	T/mt	Mt
24.013	30°	6	0,6	55	15	20	R 1,0	35	III
24.014	30°	8	0,8	55	15	20	P 2,0	35	III
24.015	30°	10	1,0	55	20	20	P 2,0	50	III
24.016	30°	12	1,5	55	20	20	P 2,0	40	III
24.017	30°	16	2,0	55	30	30	P 5,0	45	III
24.019	30°	20	2,5	55	35	35	P 5,0	50	III
24.018	30°	24	3,0	55	40	40	P 8,0	50	III
24.035	30°	32	4,0	60	60	60	P 10,0	50	III

90°

88°

85°

80°

60°

30°