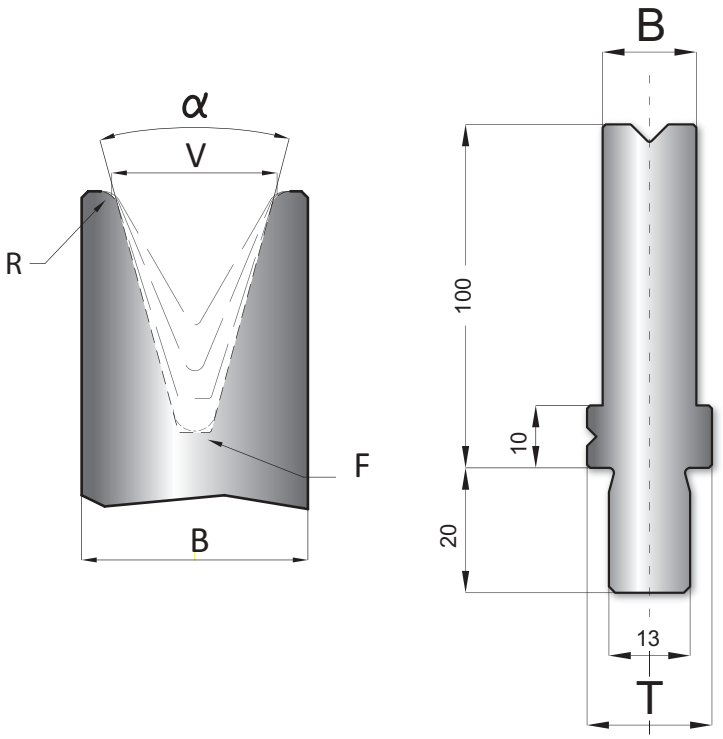
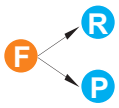




H=100

H=120

100 mm

500 mm

550 mm

Green Line

86°	V	R	H	B	T	F	T/mt	Mt
25.100	4	0,6	100	8	20	R 0,6	100	I
25.101	6	0,6	100	20	20	R 0,6	100	I
25.102	8	0,8	100	20	20	R 0,8	100	I
25.103	10	1,0	100	20	20	R 1,0	100	I
25.104	12	1,0	100	35	25	R 1,0	100	I
25.105	16	1,6	100	30	30	R 1,6	100	I
25.106	20	2,0	100	30	30	R 2,0	100	I

84°	V	R	H	B	T	F	T/mt	Mt
25.201	6	0,6	100	20	20	R 0,6	100	I
25.202	8	0,8	100	20	20	R 0,8	100	I
25.203	10	1,0	100	20	20	R 1,0	100	I
25.204	12	1,0	100	25	25	R 1,0	100	I
25.205	16	1,6	100	30	30	R 1,6	100	I
25.206	20	2,0	100	30	30	R 2,0	100	I

Legende - Legend	Technik - technique
F = Nutgrund - ground of the groove	
R = radius	
P = flach - flat	

80°	V	R	H	B	T	F	T/mt	Mt
25.207	24	2,5	100	35	35	R 2,5	100	I
25.208	30	5,0	100	45	45	R 3,0	100	I
25.209	40	5,0	100	55	55	R 3,0	100	I
25.210	50	5,0	100	65	65	R 5,0	100	I
25.111	60	5,0	100	75	75	R 5,0	100	I
25.112	70	5,0	100	85	85	R 5,0	100	I
25.113	80	5,0	100	100	100	R 5,0	100	I
25.114	90	8,0	120	110	110	R 5,0	100	I
25.115	100	8,0	120	120	120	R 5,0	100	I
2.11.164	120							

60°	V	R	H	B	T	F	T/mt	Mt
2.11.144	16		100					
2.11.145	20		100					
2.11.146	24		100					
2.11.147	30		100					
2.11.148	35		100					
2.11.149	40		100					
2.11.150	50		100					
2.11.151	60		100					
2.11.152	80		100					
2.11.153	100		100					
25.116	120	8,0	120	145	145	P 38	100	I

86°

84°

80°

60°