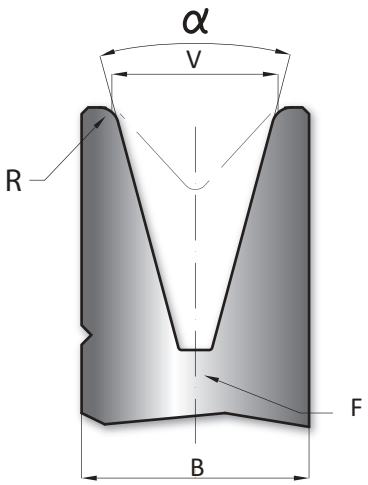


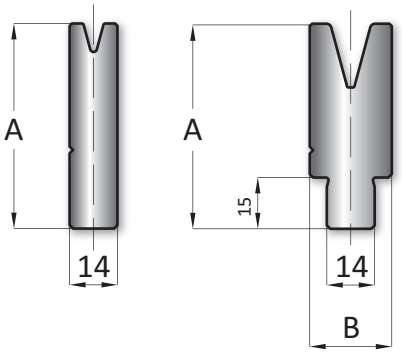
	α	V	A	B	R	F	T/mt	Mt
22.804	88°	4	60	14	0,6	R 0,5	100	I
22.806	88°	6	60	14	0,8	R 0,5	100	I
22.808	88°	8	60	14	1,0	R 0,5	100	I
22.810	88°	10	60	18	1,2	R 0,5	100	I
22.812	88°	12	60	18	1,5	R 0,5	100	I
22.816	88°	16	60	24	2,0	R 0,5	100	I
22.820	88°	20	60	30	2,0	R 1,0	100	I
22.825	88°	25	60	35	3,0	R 1,0	100	I
22.306	30°	6	60	14	0,6	R 1,0	35	I
22.308	30°	8	60	18	0,8	P 2,0	35	I
22.310	30°	10	60	24	1,0	P 2,0	50	I
22.312	30°	12	60	24	1,5	P 2,0	40	I
22.316	30°	16	60	30	2,0	P 5,0	45	I
22.320	30°	20	60	35	2,5	P 5,0	50	I
22.325	30°	25	65	45	3,0	P 8,0	50	I

415 mm

835 mm

835 mm





Legende - Legend	Technik - technique
F = Nutgrund - ground of the groove	
R = radius	
P = flach - flat	

88°

30°