

60°	V	R	B	F	T/mt	Mt
20.386	6	0,4	14	R 0,5	60	I
20.387	8	0,5	14	R 0,5	60	I
20.388	10	0,6	18	R 0,5	60	I
20.389	12	0,8	18	R 0,5	60	I
20.390	16	1,6	24	R 0,7	60	I
20.391	20	2,0	30	R 1,0	60	I
20.392	25	3,0	35	R 1,0	60	I

60°	V	R	B	H	T/mt	Mt
2.14.316	30					
2.14.317	35					
2.14.318	40					
20.650	50	5,0	75	75	100	I
20.370	63	5,0	86	86	100	I
20.680	80	6,0	115	115	100	I
2.14.322	100					
2.14.323	120					

45°	V	R	B	F	T/mt	Mt
20.393	6	0,6	14	R 0,8	50	I
20.394	8	0,8	18	R 0,8	50	I
20.395	10	1,0	18	R 0,8	50	I
20.396	12	1,5	24	R 0,8	50	I
20.397	16	2,0	24	R 1,5	50	I
20.398	20	2,5	30	R 1,5	50	I
20.399	25	3,0	35	R 1,5	50	I

45°	V	R	B	H	T/mt	Mt
20.484	32	4,0	60	80	100	I
20.440	40	4,0	75	75	100	I
20.380	80	6,0	145	145	100	I

35°	V	R	B	F	T/mt	Mt
21.406	6	1,5	14	R 1,0	40	I
21.408	8	2,0	18	P 2,0	40	I
21.410	10	2,5	24	P 2,0	55	I
21.412	12	3,0	24	P 2,0	45	I
21.416	16	3,5	30	P 2,0	50	I
21.420	20	4,0	35	P 5,0	60	I
21.425	25	5,0	40	P 5,0	60	I

30°	V	R	B	F	T/mt	Mt
20.351	6	0,6	14	R 1,0	35	I
20.352	8	0,8	18	P 2,0	35	I
20.353	10	1,0	24	P 2,0	50	I
20.354	12	1,5	24	P 2,0	40	I
20.401	16	2,0	30	P 5,0	45	I
20.402	20	2,5	35	P 5,0	50	I
20.403	25	3,0	40	P 5,0	50	I

30°	V	R	B	H	T/mt	Mt
2.14.310	30					
2.14.311	35					
2.14.312	40					
20.494	18	2,0	60	60	100	I
20.325	25	3,0	60	60	100	I

Legende - Legend	Technik - technique
F = Nutgrund - ground of the groove	
R = radius	
P = flach - flat	

60°

45°

35°

30°