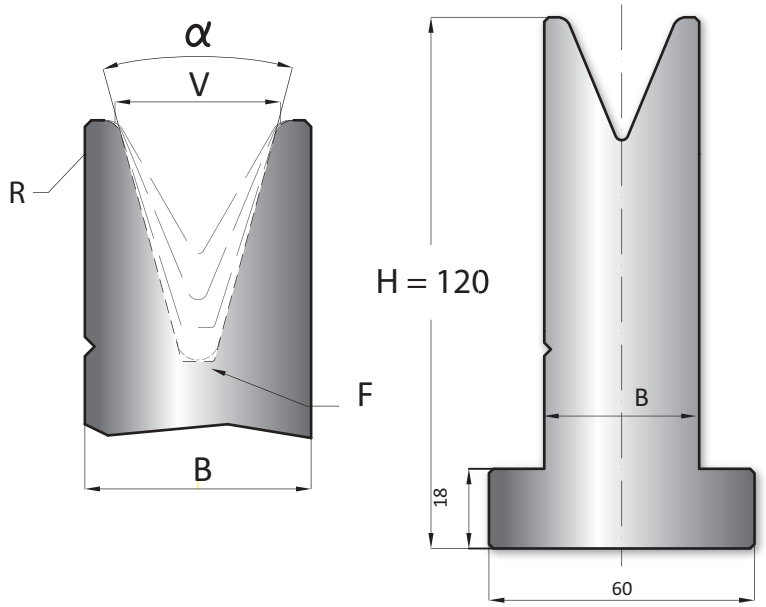


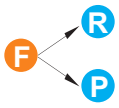
H=120

415 mm

835 mm

835 mm

Legende - Legend	Technik - technique
F = untere Matrize - bottom die	
R = radius	
P = flach - flat	



90°	V	R	B	F	T/mt	Mt
20.361	6	0,4	14	R 0,5	100	I
20.362	8	0,5	14	R 0,5	100	I
20.363	10	0,6	18	R 0,5	100	I
20.364	12	0,8	18	R 0,5	100	I
20.381	16	1,0	24	R 0,5	100	I

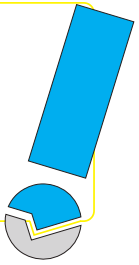
88°	V	R	B	F	T/mt	Mt
21.806	6	0,8	14	R 0,5	100	I
21.808	8	1,0	14	R 0,5	100	I
21.810	10	1,2	18	R 0,5	100	I
20.382	12	1,5	18	R 0,5	100	I
20.383	16	2,0	24	R 0,5	100	I
20.384	20	2,0	30	R 1,0	100	I
20.385	25	3,0	35	R 1,0	100	I

85°	V	R	B	F	T/mt	Mt
21.506	6	1,5	14	R 0,5	100	I
21.508	8	2,0	14	R 0,5	100	I
21.510	12	2,5	18	R 0,5	100	I
21.512	12	3,0	18	R 0,5	100	I
21.516	16	3,5	24	R 0,5	100	I
21.520	20	4,0	30	R 1,0	100	I
21.525	25	5,0	35	R 1,0	100	I

85°	V	R	B	H	T/mt	Mt
20.210	32	4.00	60	60.00	100	I
20.211	40	4.00	60	60.00	100	I
20.212	50	4.00	60	60.00	100	I
20.213	63	5.00	80	75.00	100	I
20.214	80	6.00	95	80.00	100	I
20.215	100	7.00	120	95.00	100	I

80°	V
2.14.324	16
2.14.325	20
2.14.326	24
2.14.327	30
2.14.328	35
2.14.329	40
2.14.330	50
2.14.331	60
2.14.332	80
2.14.333	100
2.14.334	120

Passende Adapterschiene auf S 182



80°	V	R	H	T/mt	Mt
20.216	125	9.00	103.00	100	I
20.217	160	10.00	130.00	100	I
20.125	125	9.00	103.00	100	I
20.160	160	10.00	130.00	100	I

90°

88°

85°

80°