

60°	V	R	B	F	T/mt	Mt
20.297	6	0,4	14	R 0,5	60	I
20.298	8	0,5	14	R 0,5	60	I
20.299	10	0,6	18	R 0,5	60	I
20.300	12	0,8	18	R 0,5	60	I
20.301	16	1,6	24	R 0,7	60	I
20.308	20	2,0	30	R 1,0	60	I
20.311	25	3,0	35	R 1,0	60	I

35°	V	R	B	F	T/mt	Mt
20.406	6	1,5	14	R 1,0	40	I
20.408	8	2,0	18	P 2,0	40	I
20.410	10	2,5	24	P 2,0	55	I
20.412	12	3,0	24	P 2,0	45	I
20.416	16	3,5	30	P 2,0	50	I
20.420	20	4,0	35	P 5,0	60	I
20.425	25	5,0	40	P 5,0	60	I

60°	V	R	B	H	T/mt	Mt
2.13.315	30					
2.13.316	35					
2.13.317	40					
20.650	50	5.00	75	75.00	100	I
20.370	63	5.00	86	86.00	100	I
20.680	80	6.00	115	115.00	100	I

30°	V	R	B	F	T/mt	Mt
20.317	6	0,6	14	R 1,0	35	I
20.318	8	0,8	18	P 2,0	35	I
20.319	10	1,0	24	P 2,0	50	I
20.320	12	1,5	24	P 2,0	40	I
20.321	16	2,0	30	P 5,0	45	I
20.322	20	2,5	35	P 5,0	50	I
20.323	25	3,0	40	P 5,0	50	I

45°	V	R	B	F	T/mt	Mt
20.328	6	0,6	14	R 0,8	50	I
20.329	8	0,8	18	R 0,8	50	I
20.330	10	1,0	18	R 0,8	50	I
20.331	12	1,5	24	R 0,8	50	I
20.332	16	2,0	24	R 1,5	50	I
20.333	20	2,5	30	R 1,5	50	I
20.334	25	3,0	35	R 1,5	50	I

30°	V	R	B	H	T/mt	Mt
2.13.310	30					
2.13.311	35					
20.494	18	2.00	60	60.00	100	I
20.325	25	3.00	60	60.00	100	I

45°	V	R	B	H	T/mt	Mt
20.484	32	4.00	60	80.00	100	I
20.440	40	4.00	75	75.00	100	I
20.380	80	6.00	145	145.00	100	I

Legende - Legend	Technik - technique
F = Nutgrund - ground of the groove	
R = radius	
P = flach - flat	

60°

45°

35°

30°